

CIGARETTE SPECIFICATION

LOUISVILLE
MERIT ULTRA LIGHTS 100 MEN SP - MERIT CHALLENGE SPECIAL TPG
BRAND CODE-1040 (STD)(ST)

EFFECTIVE DATE: 03/05/90
STANDARD PRODUCTION
SPECIAL TIPPING

CIGARETTE LENGTH	:	99.5	MM	FTC TAR	:	6.0 MG/CIGT	5.5 -	6.4
TOBACCO ROD CIRCUM.	:	24.80	MM					
TOBACCO ROD LENGTH	:	68.0	MM	FIELD MENTHOL	:	.45 MG/CIGT	.40 -	.50
FILTER LENGTH	:	31.5	MM					
TIPPING LENGTH	:	36.000	MM					
TOTAL R.T.D.	:	4.40	IN. H2O	FRESH MENTHOL	:	.55 MG/CIGT	.50 -	.60
DILUTION TARGET	:	55.0 +/-	3.0 %					

TIPPING PAPER : 72MM X 3200M CK/WHT SGL GSR-156 13-385-B LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERING'S GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : AJAX MA 218-2 PVA 62-007-A
: FINDLEY 355-381-01 PVA 62-050-A

SEAM ADHESIVE : AJAX 3654-N PVA 61-016-A
: FULLER WB-3902U PVA 61-444-A

STD. FILLER - PACK O.V.: A1020 - 12.60% MERIT ULTRA LTS MENTHOL SP
*** NO CURRENT REQUIREMENTS FOR TROPICAL PRODUCTION ***

CIGARETTE PAPER : 27.25MM X 6500M 23CU/0.6% (E12610/K667) 10-224-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

REASON FOR CHANGE : TIPPING PAPER MATERIAL CODE/PRESSURE DROP CHGD
: FROM 13-385-A @ 1.0CM TO 13-385-B @ 1.3CM,
: DO NOT USE UP AND REPLACE. DO NOT MIX.

PREPARED BY : K. V. SMITH
PREPARATION DATE : 2/26/90

PRINTING DATE : 2/26/90
PRINTING TIME : 15:32:01

APPROVED BY:

J E Bickert

SUPERCLES SPECIFICATION DATED: 1/25/90

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